



AVL Looms, Inc.

24" WDL BEATER INSTALLATION INSTRUCTIONS (REVISED)

Parts List

- | | |
|-----------------|-------------------|
| 1 - Beater Top | 2 - Beater Legs |
| 1 - Beater Race | 1 - Hardware Pack |

Instructions

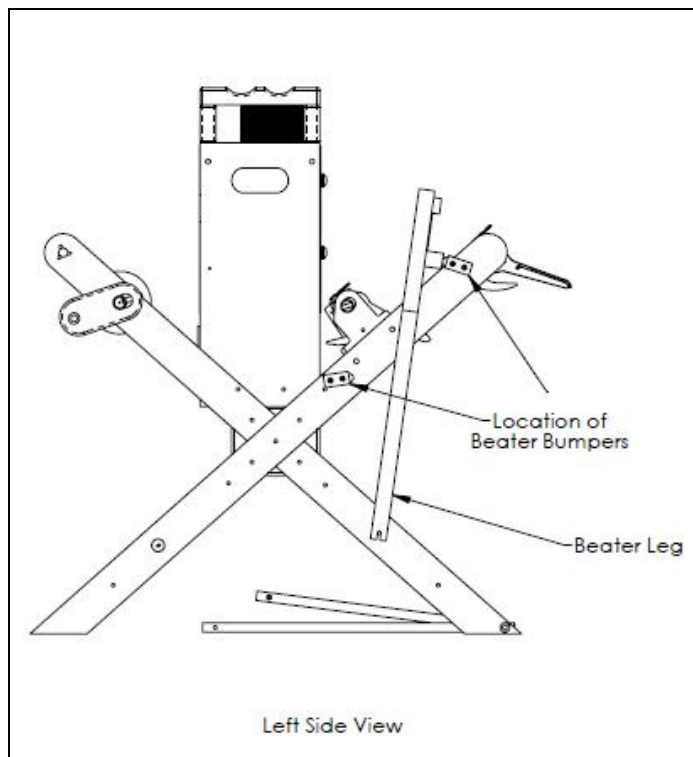
A. Assemble new beater.

1. Mount the legs to the race using the four $\frac{1}{4}$ x 3" carriage bolts with one washer and one hex jam nut on each.
 - a. Make sure that the straight side of the beater leg goes toward the loom frame.
 - b. Match up R and L markings on the legs and the race for proper assembly.
 - c. Slide the head of the carriage bolts thru the beater race first then thru the legs.
2. Place the reed in the slot on the beater race.
3. Place the beater top on the reed and bolt the top to the legs using the two $\frac{1}{4}$ x 2-1/4" carriage bolts with one washer and one wing nut on each.
 - A. Slide the head of the bolts thru the legs first then thru the beater top. Add the washers and wing nuts.

Tighten down.

B. Install new beater on loom.

1. Your new beater will mount in the same place as the old beater did.
 - a. The grooves in the bottom of the beater legs will pivot on the two bottom bolts.
 - b. The beater assembly should hit both front and rear beater bumper blocks evenly.



Congratulations! You have now completed your new beater assembly. - Happy Weaving.