



Jacq3G Up-grades Slide Bar Installation Instructions

The purpose of this Up-grade is to replace the Upper Slide Bars with Bars that have a beveled edge, enhancing the ability of the Hooks to grasp the top of the Bar.

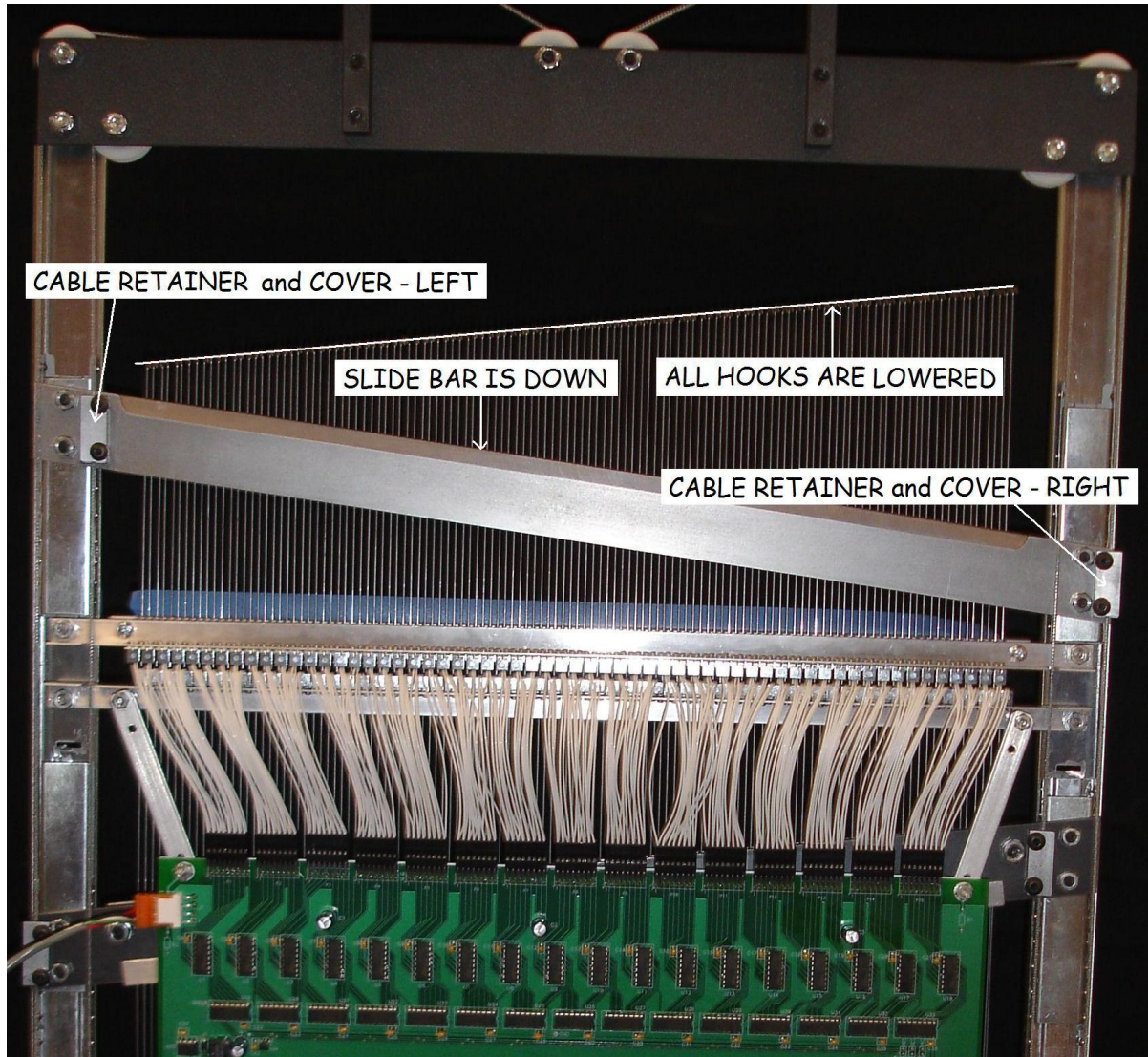


Fig. 1 – Correct Position for Blade Change

INSTRUCTIONS

1. Spread the Modules as far apart as possible.
2. With the loom turned on, open JacqPoint to any weave pattern. Enter Weave Mode, select a Null Pick, and treadle to create it. This will position the Hooks and Slide Bars as shown in Figure 1. Because the loom is turned on, caution must be taken to avoid tools and metal parts touching the Green Board or its Components.



Jacq3G Up-grades: Slide Bar Installation (continued)

3. Remove the Cable Retainer Assemblies from either side of the Slide Bar, by removing the two button head cap screws (BHCS) that hold them in place.
4. Remove the Slide Bar by removing the two BHCS at each side. (Please note that the hardware shown in Fig. 1 is not BHCS. This hardware has been changed, but an up-grade is not required.)

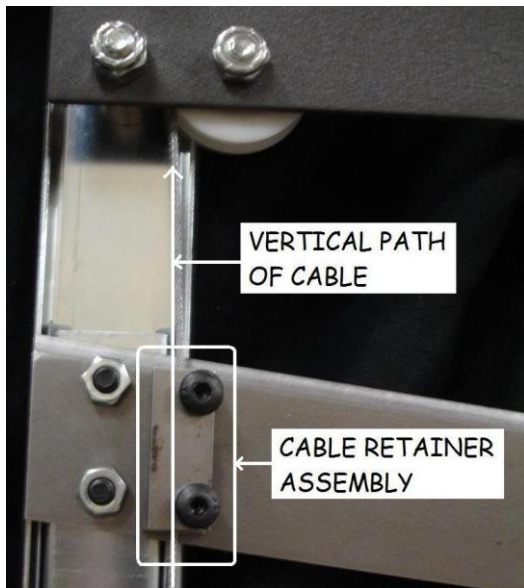


Fig. 2 – Slide Bar & Retainer Assembly (left side)

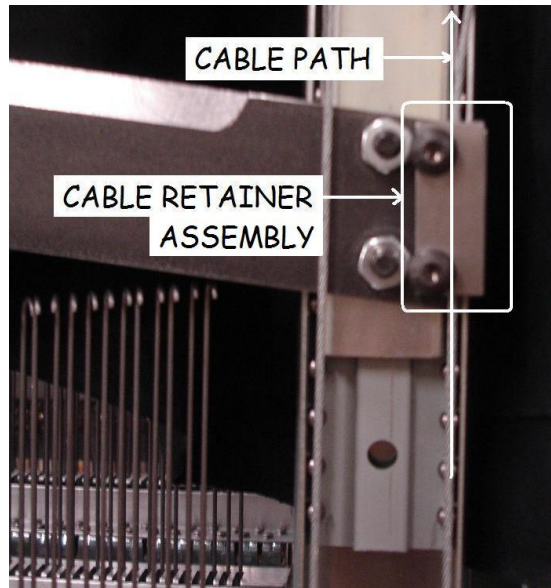


Fig. 3 – Slide Bar & Retainer Assembly (right side)

5. Install the new Slide Bars, using the BHCS removed earlier. The angle at which the ends of the Bar are cut and the alignment of the four holes at either end will guide you for correct placement. Notice that the four holes at the left side of the Bar are spaced further apart than those of the right side. See Figures 2 and 3 for orientation of these parts.
6. Re-position the grooved Cable Retainers, aligning them with the two holes on the Bar, matching the groove to the vertical alignment of the Cable from the bottom Pulley to the Pulley directly above. The slots will be between the two mounting holes and the outer edge of the Module, as shown in Figures 2 & 3.
7. Place the Cover over the Retainer and, aligning the two holes, re insert the two BHCS. Ensure the cable is seated in the groove and tighten well.
8. Repeat for each Module.