

## HARDWARE UPGRADE

The purpose of this upgrade is to reduce the profile of the two Socket Head Cap Screws (SHCS), currently in place, with two Button Head Cap Screws (BHCS) and four Split Lock Washers.

### INSTRUCTIONS

1. Carefully unhook the Heddle Spring Bar from the Lower Dial-A-Sett Assembly. The strength of 120 Springs is not to be underestimated. To prevent serious entanglement of the Springs and Heddles, use caution during this step, avoiding any quick release on the tension of the Heddle Springs and Bar.
2. Locate the two SHCS located at the lower, rear corner of each Module (see Fig.1, below).
3. Replace each with one new BHCS and two new Split Lock Washers (see Fig. 2, below).
4. Carefully replace the Heddle Spring Bar, taking care to space the Springs/Rings to prevent crowding between the DAS Hooks.

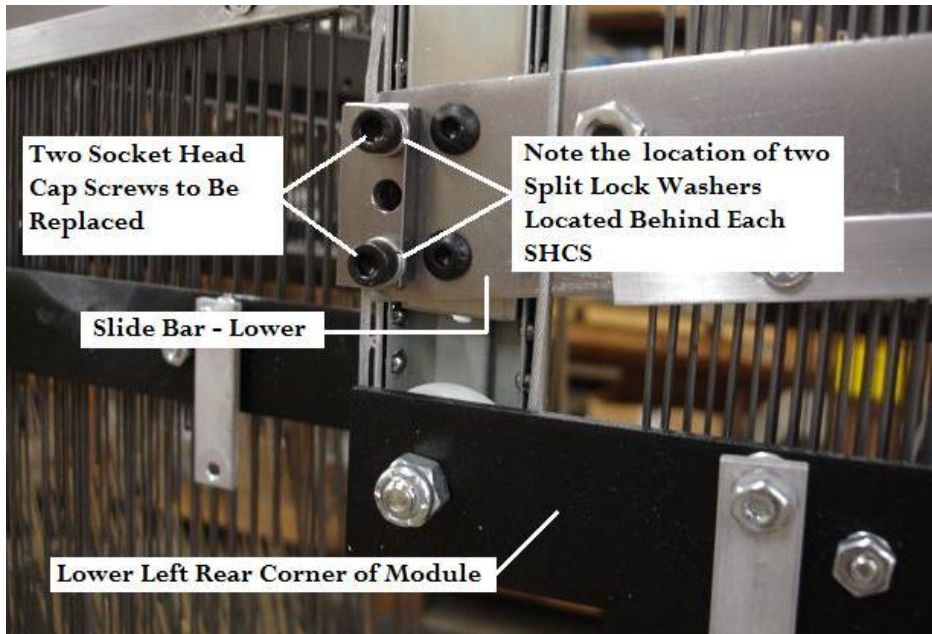


Figure 1 – Before Hardware Change

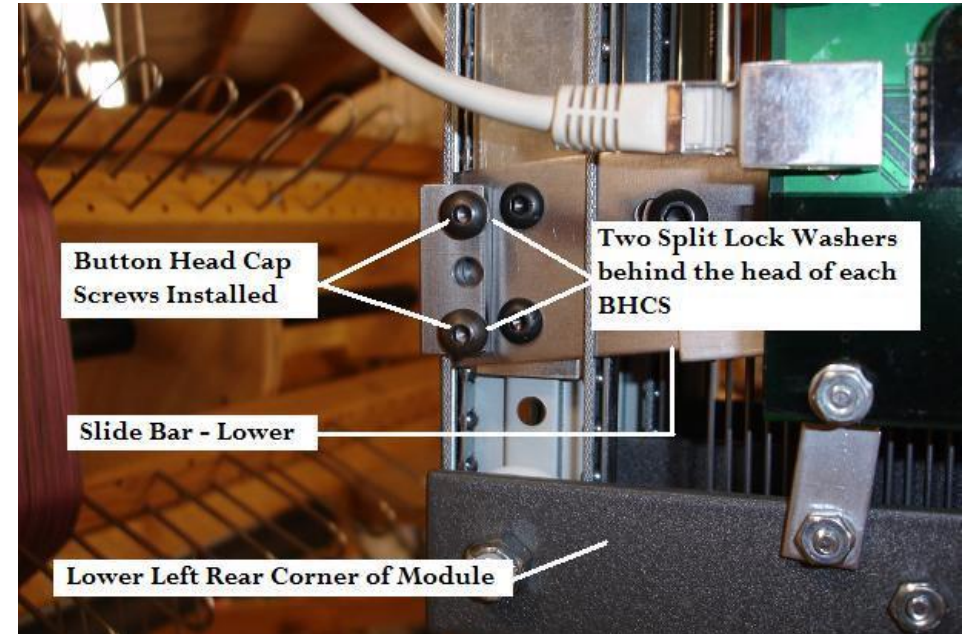


Figure 2 – After Hardware Change